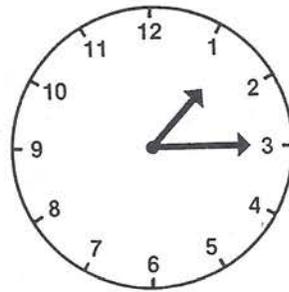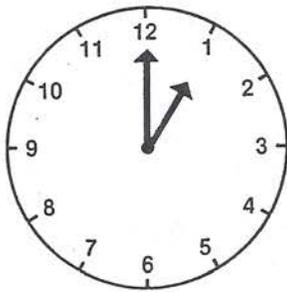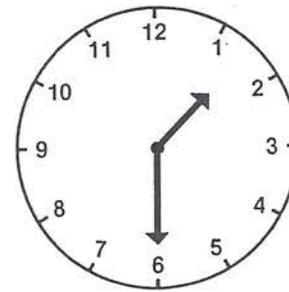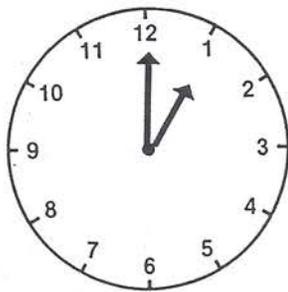You can say

one hour has passed

or **60 minutes** have passed.

You can say

a **quarter hour** has passed

or **15 minutes** have passed.

You can say

a **half hour** has passed

or **30 minutes** have passed.

Match the times.

one hour ●

quarter hour ●

half hour ●

● 15 minutes

● 60 minutes

● 30 minutes